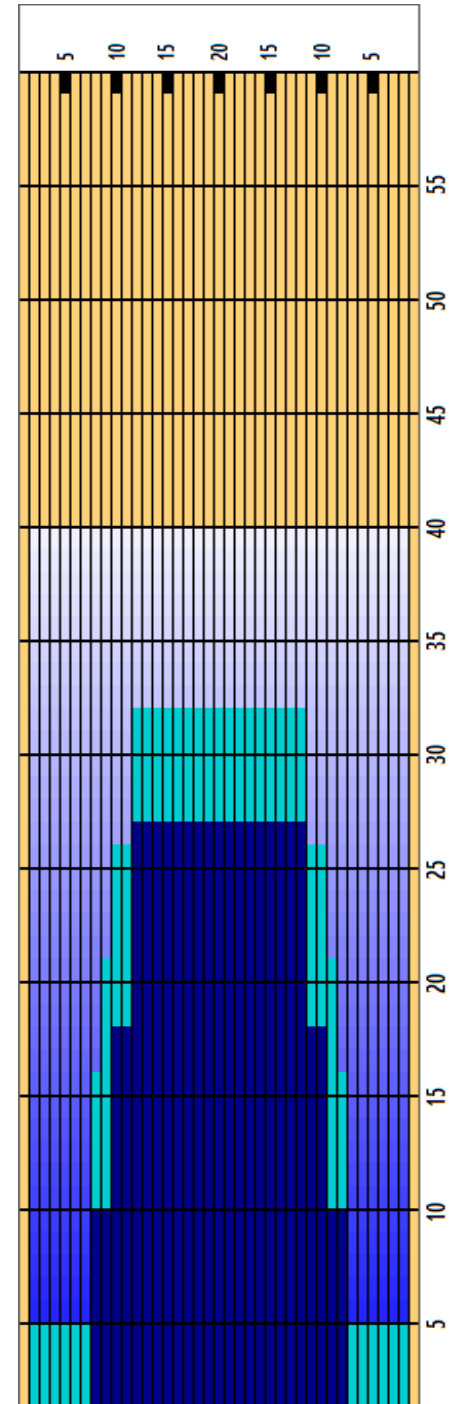


Oil Pattern Distance	40	Reverse Brush Drop	30	Oil Per Board	50 ul
Forward Oil Total	18.5 mL	Reverse Oil Total	6.95 mL	Volume Oil Total	25.45 mL
Tank Configuration	A Only	Tank A Conditioner	Kegel	Tank B Conditioner	Kegel

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	A	148	0.0	5.9	5.9	7400
2	8L	8R	4	18	A	100	5.9	16.1	10.2	5000
3	9L	9R	2	18	A	46	16.1	21.2	5.1	2300
4	10L	10R	2	18	A	42	21.2	26.3	5.1	2100
5	12L	12R	2	22	A	34	26.3	32.5	6.2	1700
6	2L	2R	0	26	A	0	32.5	40.0	7.5	0

	START	STOP	LOADS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	A	0	40.0	27.0	-13.0	0
2	12L	12R	3	22	A	51	27.0	17.7	-9.3	2550
3	10L	10R	3	18	A	63	17.7	10.1	-7.6	3150
4	8L	8R	1	18	A	25	10.1	7.6	-2.5	1250
5	2L	2R	0	14	A	0	7.6	0.0	-7.6	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	5.25	1.44	1	1	1.44	5.25

